



OMAX 2652 JETMACHINING CENTER

The original OMAX JetMachining® Center, the 2652 is a popular fixture in machine shops and fabrication facilities. The proven OMAX technology leads to efficient production through fast and accurate cutting of complex parts out of most materials. With the simple yet powerful Intelli-MAX® Software Suite and innovative accessories such as the Tilt-A-Jet®, the 2652 can quickly switch from near net blank shape cutting to high precision machining.

FEATURES

- OMAX Intelli-MAX Software Suite offers the highest average cutting speeds and greatest precision, with free upgrades for the life of the machine
- Programmable Motorized Z-Axis with a precision OMAX MAXJET®5i Nozzle Assembly can boost cutting productivity and process efficiency
- Tilt-A-Jet taper compensating abrasivejet cutting head (available as an option)
- Precision X-Y Axis rigidly mounted to the cutting table
- Pre-loaded linear bearings and precision ball screws
- Easy operator access to the work area
- Low maintenance, high reliability scissor-style hard plumbing
- Drive system sealed against water, dirt, and grit
- High efficiency Generation 4 EnduroMAX® pump systems available in 30, 40, and 50 hp
- Robust and accurate design for tight tolerance cutting and reliable operation
- Rapid Water Level Control for quiet and clean submerged cutting
- Optional Variable Speed Solids Removal System (VS-SRS) designed for tough industrial use increases uptime through automated solids removal
- Shipped as a completely pre-assembled and factory-tested system

BENEFITS

- Machines a wide range of materials and thicknesses, from metals to glass
- Does not create heat-affected zones or mechanical stresses
- No tool changes and minimal fixturing reduces setup by 50% or more
- No additional water required for pump cooling
- Small, efficient footprint for minimal floorspace utilization
- Leaves behind a satin-smooth edge, reducing secondary operations
- No noxious gases, liquid and oils used in, or caused by, the machining process
- EnduroMAX pump technology delivers the highest nozzle horsepower in the industry for faster and more efficient cutting
- Completes most work below 80 dBA
- Environmentally “green” system with quiet and clean operation with low electrical consumption
- Highly robust and reliable pump design capable of over 1000 hours between maintenance



MACHINE DIMENSIONS

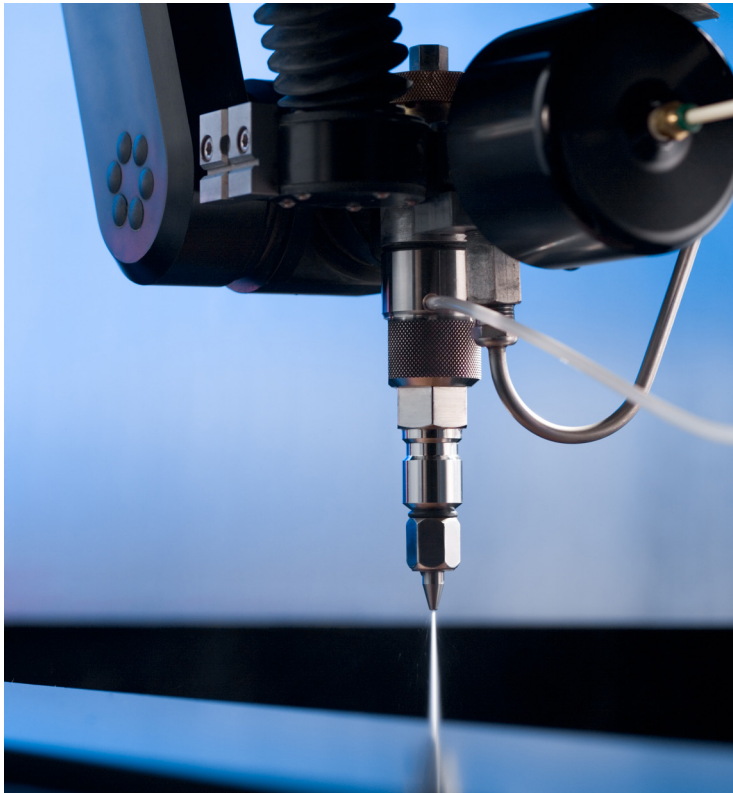
Footprint (with controller)	11' 7" x 5' 7" (3,531 mm x 1,702 mm)
Weight (tank empty)	3,320 lb (1,505 kg)
Height (with scissor plumbing)	7' 11" (2,413 mm)
Operating Weight	9,150 lb (4,150 kg)

WORK ENVELOPE

X-Y Cutting Travel*	4' 4" x 2' 2" (1,321 mm x 660 mm)
Z-Axis Travel (with Motorized Z Axis)*	8" (203 mm)
Table Size	5' 9" x 2' 6" (1,753 mm x 762 mm)

DRIVE DESCRIPTION

- Closed loop, digital drives
- Brushless servo motors
- Pre-loaded ball screws, recirculating ball bearings
- Linear bearings with hardened, precision ground ways
- Cantilever Y-axis on bridge X-axis



STANDARD MODEL SPECIFICATIONS

Material Support Slats	4" x 1/8" Galvanized Steel	
Maximum Supported Material Load	400 lbs/sq ft (1,950 kg/sq meter)	
Electrical Requirements	3-Phase, 380-480 VAC ±10%, 50-60 Hz	
Noise Level	Below 80 dBA at one meter for submerged cutting	
Speed	180 in/min (4,572 mm/min)	
Accuracy of Motion at 70° F	Ballbar Circularity (Over 12")	±0.003" (±0.076 mm)
	Repeatability	±0.0013" (±0.033 mm)

OPTIONAL ACCESSORIES

- Tilt-A-Jet Cutting Head for taper compensation
- EnduroMAX Pump P3060V, P4060V, or P5060V
- DualPUMP Package (redundant dual EnduroMAX option up to 100 hp)
- Variable Speed SRS (VS-SRS)
- Collision Sensing Terrain Follower
- OMAX Drill Head
- Precision Optical Locator (POL)
- Rotary Axis
- Water-only MAXJET 5 for cutting soft materials
- OMAX Mini MAXJET 5i Nozzle Assembly
- Manual Tilt Z
- Laminar Filter
- Waterjet Brick Kit
- Catcher Tank Armor Plating
- Stainless Steel Tank Cover Kit
- Material Holding Kit
- Laser Feature Finder

*Photos may show optional accessories. Optional accessories may reduce travel. For a complete list of accessories, contact an OMAX sales representative. Pumps are built to meet UL and CE specifications. Contact OMAX for detailed utility requirements.

ABOUT OMAX

OMAX is the global total solutions provider in advanced abrasive waterjet systems. Our intuitive Intelli-MAX Software Suite simplifies programming and reduces setup times, increasing your productivity. OMAX engineers continue to innovate technology for waterjet machining, from proven 4th generation pump designs to cutting edge drive systems with micron-level accuracy. With the largest abrasive waterjet support network in the world, OMAX continues to shape the future of waterjets.

To see how an OMAX JetMachining Center can save you time and money, call or visit our website and request a free part analysis today.



The OMAX Technology Guarantee entitles you, as the original owner, to free OMAX software upgrades for the life of the machine.

